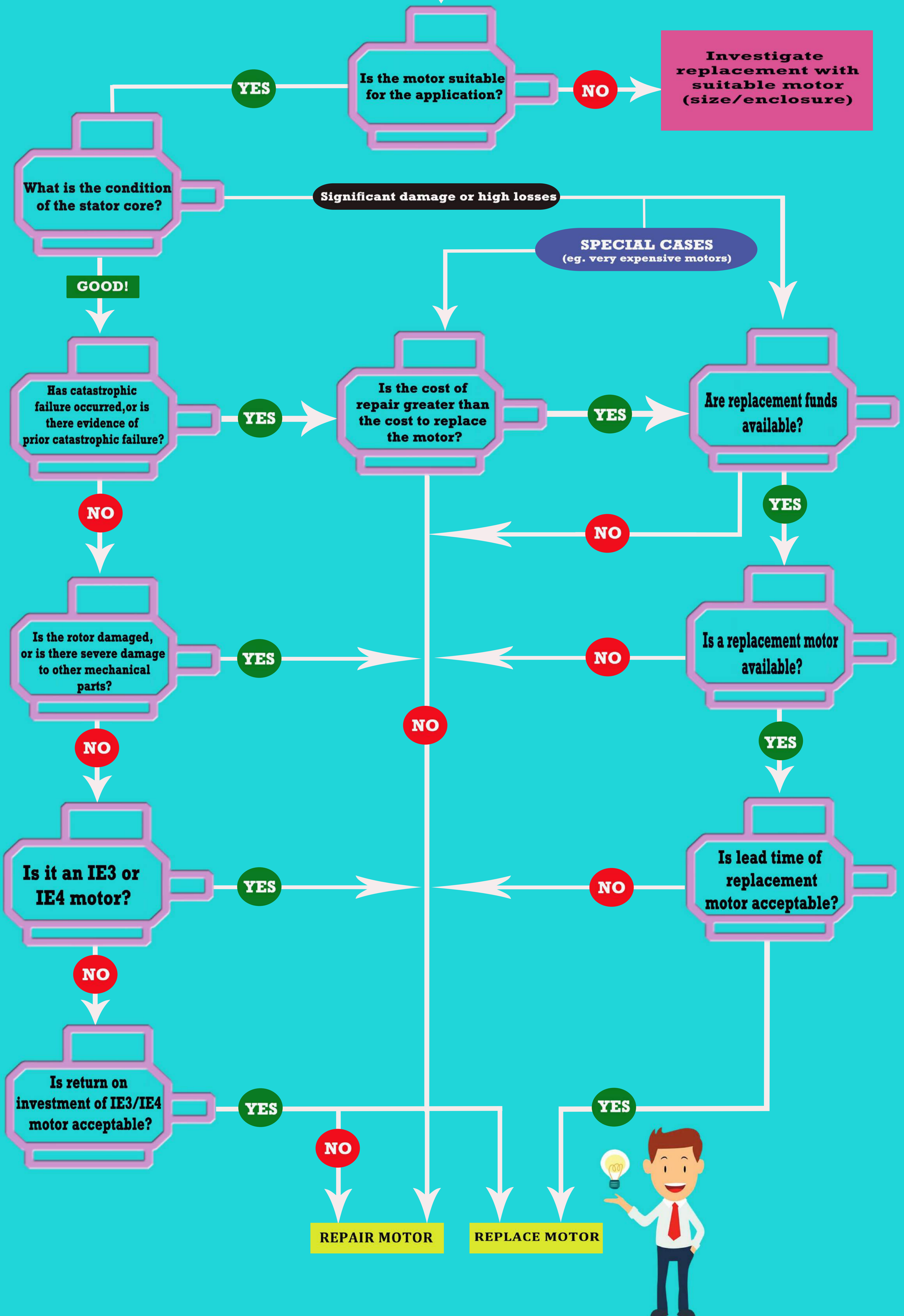


## Failed motor



Additional considerations include increased reliability, life expectancy and benefits of additional features, upgrades or modifications.